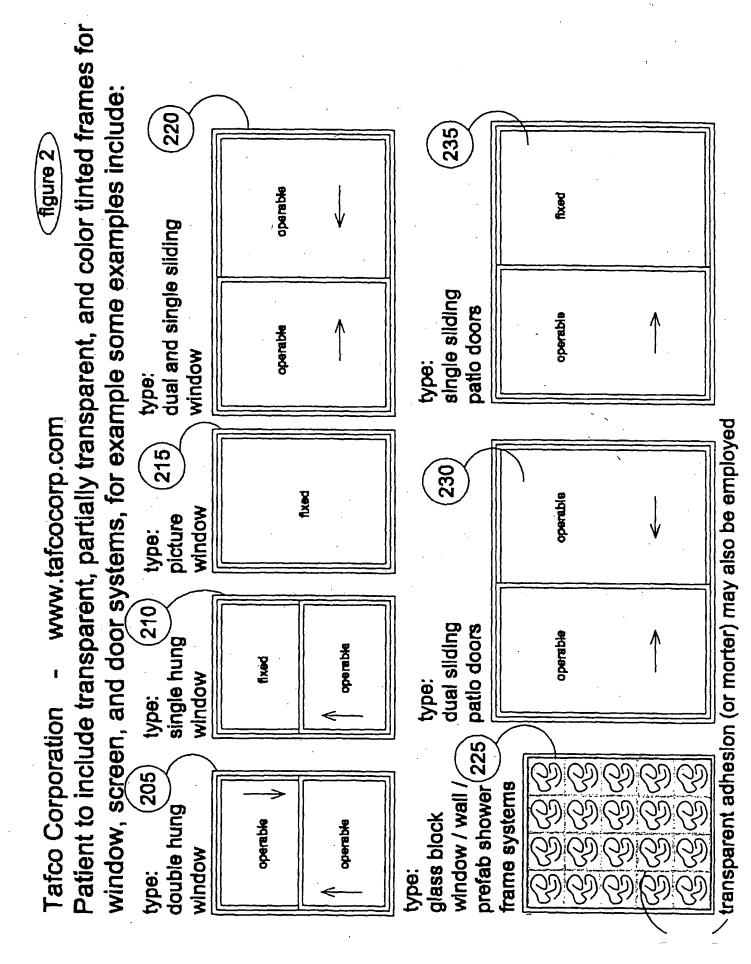
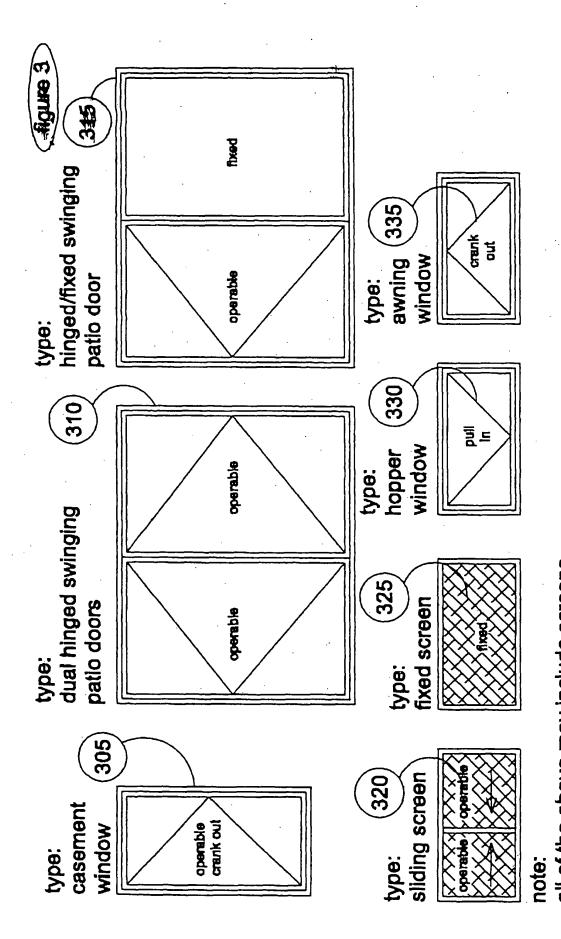
FIGURES

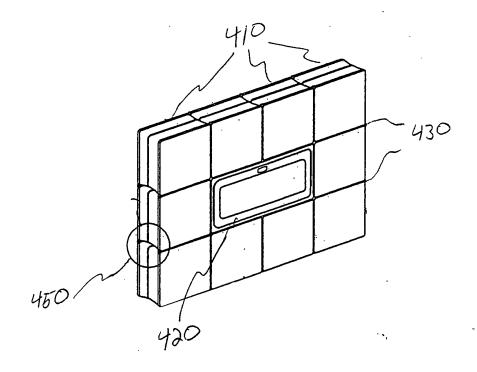




all of the above may be with and without mounting flanges and built in vinyl j-chanels all of the above may be welded or mechanically fasten systems all of the above may include screens

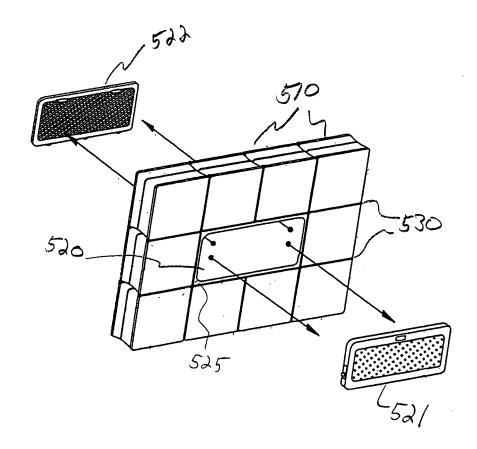
all of the above may be glazed from the inside or outside on welded products

not to exclude mullion systems, commercial store front window, curtain wall systems bow, bay, and garden windows for example



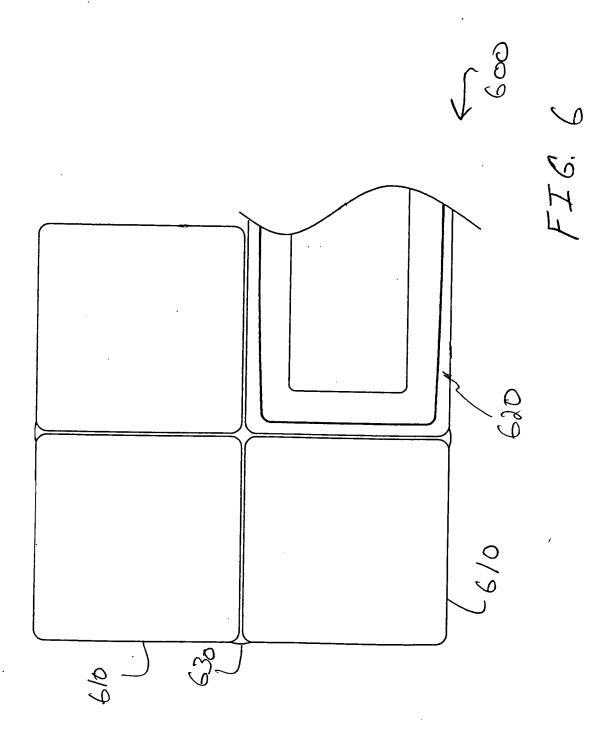
1400

FI6 4



5001

FI6. 5



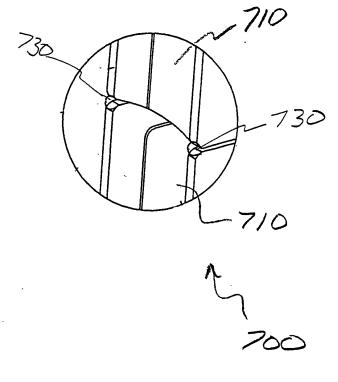


FIG. 7